: VERTICAL TUNNEL LOWER

: D38227 PROTOTYPE

Friday, 26/09/2008 10:23:56 AM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 42295 **Estimate Number** : 13603

P.O. Number

: 26/09/2008 This Issue

Prsht Rev.

First Issue

: NC

: //

: R&D THERMOFORMING Type

S.O. No. :

Part Number

Drawing Name

: D38227

Drawing Number

Project Number

Drawing Revision Material

: PROTOTYPE : kYDEX 6185 (TBD)

Due Date : 17/10/2008 1 Um:

Each

Checked & Approved By

Comment

Previous Run

Written By

: Est. Rev. A

New Issue

08.09,25 DL

Additional Product

PROTOTYPE

Qty:

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

HAND FINISHING THERMOFORMING

Comment: HAND FINISHING THERMOFORMING

1) Machine set up

of 08.09.26

2.0

HAND FINISH TH

HAND FINISHING THERMOFORMING





Comment: HAND FINISHING THERMOFORMING

1) Cut sheet to required blank size

DL 08.09. H

3.0

4.0

THERMOFORMING MACHINE





Comment: THERMOFORMING MACHINE

Thermoform as per Dwg. D3822-7 and folio (FTA 9396 Prototype) using tool DT 9396

Wh-08.09.26

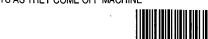


Dwg. Rev.

Folio Rev.

INSPECT PARTS AS THEY COME OFF MACHINE





Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Visually inspect for proper formation of each part

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	٠.,	PR	PROCEDURE CHANGE			Ву		Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
											·
Dart Na			DAD #	Foult Cataman		NO		Na BO		D-4	

Part No: _	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:	Disposition:	QA: N/C Closed:	Date:

I	WORK ORDER NON-CONFORMANCE (NCR)								
2	Description of NC Section A		Corrective Action Section B	Verification	Approval	Approval			
STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector		
						, <u>-</u>			
					:				
	STEP	Section A	Section A Initial Chief Eng	STEP Section A Initial Action Description Chief Eng Chief Eng	STEP Section A Initial Action Description Sign & Date	STEP Section A Initial Action Description Chief Eng Chief Eng Section C Section C	STEP Section A Initial Action Description Chief Eng Chief Eng Section C Section C Chief Eng Chie		

NOTE: Date & initial all entries

•	riday, 26/09/2008 10:23:56 AM Iulie Lecocq	
		Process Sheet
Custom	er: CU-DAR001 Dart Helicopters Services	Drawing Name: VERTICAL TUNNEL LOWER
Job Numb	er: 42295	Part Number: D38227
Job Number:	THE STATE AND TH	Turtiumber. 500227
	<u> </u>	
Seq. #:	Machine Or Operation:	Description :
5.0	QC8	SECOND CHECK
		pt 08.09.3-1
	nment: SECOND CHECK	
6.0	HAND FINISH TH	HAND FINISHING THERMOFORMING
Con	nment: HAND FINISHING THERMOFORMING	X (
	1) Trim to Finished Dimensions	Dh. 08.09.26
7.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		*/
Con	nment: INSPECT PARTS AS THEY COME OFF	MACHINE
	Check dimensions to ensure conformity to	
8.0	QC5	INSPECT WORK TO CURRENT STEP
		Pd 6609.26 NAL GAT
	nment: INSPECT WORK TO CURRENT STEP	
9.0	PACKAGING 1	PACKAGING RESOURCE #1
Con	nment: PACKAGING RESOURCE #1 Identify and Stock	
:	Location:	
10.0	QC21	FINAL INSPECTION/W/O RELEASE
Cor	nment: FINAL INSPECTION/W/O RELEASE	
Job Completion		
Job Completion		00251A W, 06,12,16

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W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		, , , , , , , , , , , , , , , , , , , ,								
-87-77										
Part No:		PAR #:	Fault Cate	NCR: Yes No DQA: Date:						
	Re	solution:	Disposition	on:	QA: N/C Closed: Date: _					
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE (NCR))			
DATE	STEP	Description of NC	Corrective Action Section B			Verification		cation	Approvai	Approval
DATE	Section A		Initial Chief Eng			Sign & Section C		ion C	Chief Eng	QC Inspecto
					:					
								•		

NOTE: Date & initial all entries